

Mitsubishi S4s Engine Torque Settings

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Inspection and Adjustment of Engine 1.1 Preparations valve clearance inspection and adjustment S4L,S4L2 Inspection and adjustment of valve clearance should be performed when the engine is cold. Slightly loosen the cylinder head bolts. Then, Front of engine Tightening torque: tighten them to the specified torque in the order...

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Mitsubishi S4s Engine Torque Settings Torque the bolts in the proper sequence (1-8) to 37 ft. lbs. (50 Nm). Using a torque angle meter turn the bolts 90 degrees in the proper sequence. Left side exhaust manifold. Torque the bolts to 12 ft. lbs. (16 Nm).

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Mitsubishi S4s Engine Torque Settings Torque sequence: ----- ' 10 6 2 4 8 ' front ' ' ' 7 3 1 5 9 ' -----Step 1: torque in sequence to 51 Ft/Lbs Step 2: torque again in sequence to 51 Ft/Lbs Step 3: final tighten all bolts an additional 90 to 100 degrees recheck final torque in sequence *** CAUTION ***engine uses Torque To Yield head bolts (TTY) that permanently stretch during the initial ...

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Torque sequence: ----- ' 10 6 2 4 8 ' front ' ' ' 7 3 1 5 9 ' -----Step 1: torque in sequence to 51 Ft/Lbs Step 2: torque again in sequence to 51 Ft/Lbs Step 3: final tighten all bolts an additional 90 to 100 degrees recheck final torque in sequence *** CAUTION ***engine uses Torque To Yield head bolts (TTY) that permanently stretch during the initial installation.

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Torque the bolts in the proper sequence (1-8) to 37 ft. lbs. (50 Nm). Using a torque angle meter turn the bolts 90 degrees in the proper sequence. Left side exhaust manifold. Torque the bolts to 12 ft. lbs. (16 Nm). Spark plugs. Torque the plugs 11 ft. lbs. (15 Nm). Right side rear cylinder head: Cylinder head bolt torque sequence—3.4L engine

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Main Torque: Rod Torque: Head Torque: AC: D175: 17: 20: 125-135: 40-50: 95-105: AC: D262: 17: 20: 125-135: 40-50: 95-105: AC: D2800: 18: 18: 130-140: 35-40 3/8" 63-73=7/16, 150=9/16: AC: G153, 4B153, G230, G262: 17: 17: 125-135: 40-50: 95-105: AC: G226: 10 HOT: 14: 130-140: 45-55: 70-75 (7/16) 90-95 ½: AC: 433T: 16-20: 16-20: 135: 45: 165: AC: G160: 8-10: 14-16: 90-95: 35-40: 80-85 (7/16) 110-120 ½: AC: 25000 Diesel.018.023: CASE: D188: 12: 14

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Make Liter CID Engine Model Year Rod Torque Main Torque Cylinder Head Bolt Torque. DDC 2.3 142 65-75 FT/LBS CASTELLATED NUT, 60-70 FT/LBS LUBRITE NUT 190-200 FT/LBS 170-180# BOLTS, 175-185# NUTS DDC 2.6 159 40-45 FT/LBS 120-130 FT/LBS 170-180 FT/LBS DDC 2.8 169 D704L 22 FT/LBS, +60 ° CENTER BRG CARRIER NUT 33#, OIL LINE UNION 40# DDC 3.5 213 65-75 FT/LBS CASTELLATED NUT, 60-70 FT/LBS LUBRITE NUT 190-200 FT/LBS 170-180# BOLTS, 175-185# NUTS DDC 3.5 213 65-75 FT/LBS CASTELLATED NUT, 60-70 FT ...

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Mitsubishi S4s Engine Torque Settings Torque the bolts in the proper sequence (1-8) to 37 ft. lbs. (50 Nm). Using a torque angle meter turn the bolts 90 degrees in the proper sequence. Left side exhaust manifold. Torque the bolts to 12 ft. lbs. (16 Nm). Spark plugs. Torque the plugs 11 ft. lbs. (15 Nm). Mitsubishi S4s Engine Torque Settings

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Principal Particulars of Diesel Engine General Specification Standard Model Mitsubishi S4SDT Regulations Type ... Maximum torque; without fan 265N m/1800rpm Tolerance ± 5% Fuel consumption Low Idle 1190 (± 30) rpm (Bare engine) ... SPC-S4S-407(6/6) 2. Engine attached items&Reference drawings Item Parts No. Q.ty Remarks(Drawing number) ...

[SPC-S4S-407_0 S4S-DT MEE yobi1 yobi2 - DET Mitsubishi](#)

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Put the nozzle in position in the cylinder head and tighten it to the specified torque. 5.5 ± 0.5 kgf · m Tightening torque (40 ± 4 lbf · ft) [54 ± 5 N · m Figure 269 Installing fuel injection nozzles Service Manual Mitsubishi SL-Series diesel engines ENGLISH 183 / 195 Version 08/2004...

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Title Engine Name Year Displacement Description Image; S4S-DT: 2008: 3.3: We sell Brand New & Re-manufactured Mitsubishi S4S Turbo & Non Turbo industrial engine for Mitsubishi Forklift FD30, FD35A, FD25, FD23, FD30, Mitsubishi Combine VG80, VR90, Mitsubishi Bull Dozer BD2H, BDSJ, BS3H, BS3J.

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